

# JMN SPECIALTIES, INC.

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## PRODUCT BULLETIN

### TEKCUT-80

#### Metal Working Lubricant

##### General Description

**TEKCUT-80** is an oil-free, water-based, synthetic lubricant and cooling fluid designed for various metalworking applications. **TEKCUT-80** is environmentally safe, does not contain boron, phosphates, chromates, nitrates or metallic cations. Solutions are low foaming and dry to tack free residues. **TEKCUT-80** provides superior resistance against flash rusting in cutting, grinding, boring and lathe applications. When used in aluminum cutting, **TEKCUT-80** helps to prevent chipping and will not stain or corrode the aluminum.

##### Application

*Heavy duty service:* Dilute one part **TEKCUT-80** with 8 parts clean water.

*Normal service:* Dilute one part **TEKCUT-80** with 20 parts clean water

##### Physical Properties

Color	Dark Blue
Specific Gravity	1.00
pH	< 10
Flash Point	None
Pour Point	32B F

##### Availability

**TEKCUT-80** is available in UN approved 5 gallon pails, 55 gallon drums and bulk quantities.

##### Handling

Observe warning label on containers. Normal precautions for industrial chemicals apply.