



PRODUCT BULLETIN

OIL FINISH 329

Rust Preventative Storage Compound with Vapor Phase Protection

General Description

Oil Finish 329 is ready to use, non-staining rust preventative which will rapidly separate water displaced from metal surfaces after machining operations or after alkali cleaning. The resulting film is oily, transparent, and non-staining. These ultra thin, highly protective films are effective in the protection of ferrous and non-ferrous metals from atmospheric corrosion even under conditions of high humidity, both fresh or salt mists. In addition to this film barrier, **Oil Finish 329** releases vapor phase corrosion inhibitors into the air that attach electrochemically to the metal surfaces to provide additional protection. Materials protected with **Oil Finish 329** are protected indefinitely for inside storage even under extreme conditions.

Application

Oil Finish 329 can be applied by dipping the parts to be protected in a vat or spraying the parts to be protected with air sprayers, pump type sprayers, or by pouring the product over the parts. Removal of protective films is accomplished by using a steam cleaner or washing the parts in mineral spirits.

Physical Properties

Appearance	Amber Liquid
Odor	Solvent Odor
Specific Gravity	0.87 - 0.90
Flash Point	~ 295° F

Oil Finish 329 does not contain hazardous chromates, nitrates or phosphate inhibitors.

Oil Finish 329 provides universal protection to ferrous and non-ferrous metals.

Availability

Oil Finish 329 is available in UN approved 5 gallon pails and 55 gallon drums.

Handling

Observe warning label on containers. Normal precautions for industrial chemicals apply.