

JMN SPECIALTIES, INC.

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PRODUCT BULLETIN

SPEC CUT 85

Metal Working Lubricant

General Description

SPEC CUT 85 is an oil-free, water-based, synthetic lubricant and cooling fluid designed for various metalworking applications. **SPEC CUT 85** is environmentally safe, does not contain boron, phosphates, chromates, nitrates or metallic cations. Solutions are low foaming and dry to tack free residues. **SPEC CUT 85** provides superior resistance against flash rusting in cutting, grinding, boring and lathe applications. When used in aluminum cutting, **SPEC CUT 85** helps to prevent chipping and will not stain or corrode the aluminum.

Application

Heavy duty service: Dilute one part **SPEC CUT 85** with 8 parts clean water.

Normal service: Dilute one part **SPEC CUT 85** with 20 parts clean water

Actual dilutions may vary, adjust as needed for your specific application.

Physical Properties

Color	Dark Blue
Specific Gravity	1.00
pH	< 10
Flash Point	None
Pour Point	32° F

Availability

SPEC CUT 85 is available in UN approved 5 gallon pails, 55 gallon drums and bulk quantities.

Handling

Observe warning label on containers. Normal precautions for industrial chemicals apply.